



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PB67-43001-261
Job Sheet 173163



Part No: PB67-43001-261

Job Qty: 15 ea

Part Name: Lever Arm



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/26/18

Job Tracking No:

Due Date: 4/16/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C IPP A 05.06.07 New issue KJ/JLM IPP Rev:B 08-06-23 now made on water jet DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	15 Ea	4/14/18	4/14/18	0.00	0.00	Start Up Waterjet		SC 12/10/18
100	Waterjet	15 pcs	4/14/18	4/14/18	0.04	4.02	Waterjet1		SC 12/10/18
110	QC	15 pcs	4/14/18	4/14/18	0.00	0.00	QC2 Waterjet-4		SC 12/10/18
120	QC	15 pcs	4/14/18	4/14/18	0.00	0.00	QC8-6		38
130	HandFinish	15 pcs	4/14/18	4/14/18	0.00	0.65	HandFinish1		SA 12-3-17
140	Powdercoat	15 pcs	4/16/18	4/16/18	0.00	0.46	Powdercoat5		BR 18-3-27
150	QC	15 pcs	4/16/18	4/16/18	0.00	0.00	QC3		120
160	Packaging	15 pcs	4/16/18	4/16/18	0.00	0.00	Packaging3-1		62C
170	QC21-SA	15 Ea	4/16/18	4/16/18	0.00	0.00	QC21		21

Part Op 100 - 1-Cut as per Dwg B67-43001

Descriptions: 140 - START TIME: 1:35 FINISH TIME: 2:05 OUT 1320° M 134092 9-80 APR 02 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.250	6061T6 Sheet .250	10.3950 sf (.693 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.250	10	11	0

Part Specifications

Specifications could not be found.

Plex 2/26/18 2:13 PM Dart.Gagnon.Michelle



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Container No: S052462



Part: PB67-43001-261

Job No: 173163

Serial No/Batch: S052462

Revision:

Inspector:

Date: 03/18/18

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	